

制冷装置节能除霜型电脑控制器的研制

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提 要 本课题的研究目标是设计以中、小型制冷装置为服务对象的通用电脑控制器。本文介绍了该电脑控制器的软件设计框图, 输入输出接口线路原理; 中、小型制冷装置电脑控制系统; 节能型自动除霜的软硬件设计。该电脑控制器具有体积小, 价格低, 控制功能强, 稳定可靠等优点。适合中、小型制冷装置生产过程的自动检测和实时控制, 是对制冷装置自动控制微机应用产品化的有益尝试。

关键词 制冷装置, 电脑控制器, 软、硬件设计, 自动除霜

我国的食品冷库制冷装置, 大都采用继电器控制方式。对于工艺复杂或自动化程度较高的制冷装置, 这种控制方式线路复杂, 触点多, 可靠性不高。而且重复设计, 重复调试, 浪费人力物力, 更改工艺也极为不便。随着单片机技术的发展, 采用单片机控制方式取代继电器控制方式, 已成为自动控制领域的发展趋势之一。本文就采用 MCS-48 单片机研究设计适合中、小型制冷装置的节能型通用电脑控制器的软硬件设计思想简介如下^[1]。

1 电脑控制器的软件设计思想

设定以配置 1 冻结间和 1 冻结物冷藏间的小型生产性冷库为服务对象, 由 1 台单机双级制冷压缩机集中供冷。采用液泵强制循环方式。

1.1 制冷装置自动控制工艺要求

- (1) 制冷系统运行参数的实时检测; 制冷压缩机、液泵的自动保护及事故处理。
- (2) 制冷压缩机、液泵等自动开停。
- (3) 低压循环桶的液位控制。
- (4) 冷间温度及冻结过程控制。
- (5) 冷间蒸发器供液及回汽控制。
- (6) 冷风机自动除霜控制。

1.2 软件设计框图

程序总框图如图 1 所示。其中包括冻结供液子程序 DG; 冷藏供液子程序 CG; 液泵开泵子程序 KB; 制冷压缩机开机子程序 KJ; 冷藏温控子程序 CWK; 节能除霜子程序 CHS; 正常停机子程序 ZHTJ 等。各子程序的编制要求符合常规继电器控制工艺规律和工人的操作习惯。

节能型自动除霜始点为 $I/I_0=1.125^{[2]}$ 。式中 I_0 为冷风机的鼓风机初始运转电流，在冷风机启动后 4 分钟检测； I 为冷风机的鼓风机随机运转电流，每隔 4 分钟采样 1 次。该比值一旦达到设定值，则调用节能除霜子程序，发出除霜指令。

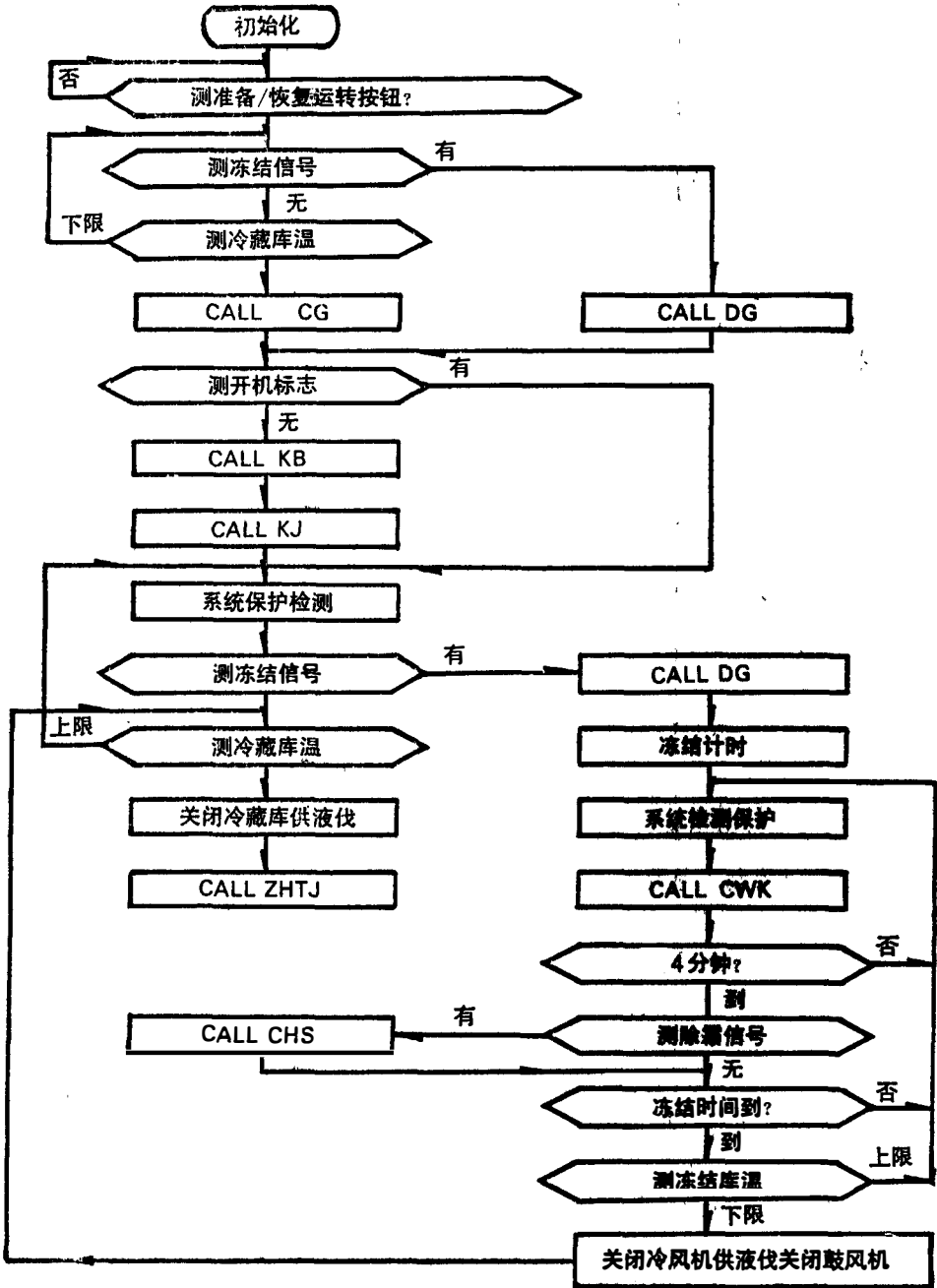


图 1 程序总框图

Fig.1 Schematic diagram for program

2 电脑控制器硬件设计和制作

2.1 电脑控制器的设计要求

(1) 开关量输入。为保证制冷压缩机、液泵正常运转，在制冷系统中设置高低压控制器、油压差控制器等安全保护装置。在制冷装置运转过程中，当被控参数超出正常范围时，控制器触头动作，输出信号，通过开关量输入接口板输入单片机。本系统共有温度、液位等 11 个开关量信号。

(2) 开关量输出。单片机通过输出接口板向电磁伐等执行元件输出开关量信号，以控制制冷压缩机、液泵等被控对象的开停。本系统共设 16 个开关量输出信号。

(3) 自动/手动切换。

(4) 事故声光报警。

(5) 制冷装置运行状态信号灯显示。

2.2 电脑控制器的构成

电脑控制器由单片机、开关量输入接口、开关量输出接口三部分组成。单片机部分主要由 8039 芯片、2732 芯片、4 KEPROM 和 8243 I/D 接口扩展组成。

开关量输入接口是把各种继电器、温控器等触头动作转变为“0”、“1”信号输入单片机。在线路图 2 中，当触点 b 断开时，p 点为高电平，输入计算机信号为“1”；当触点 b 闭合时，发光二极管亮，光电耦合器导通，p 点为低电平，输入计算机信号为“0”。

开关量输出接口是将计算机的“0”和“1”信号转变为执行机构的开、关，交流接触器的闭合、断开等动作，其线路图如图 3 所示。

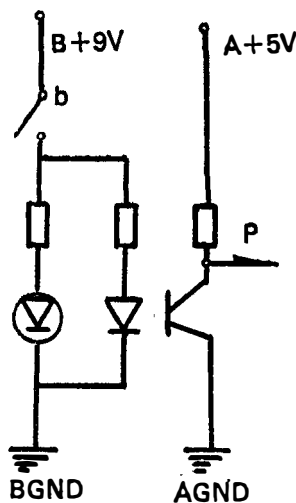


图 2 开关量输入接口

Fig.2 Switch input interface

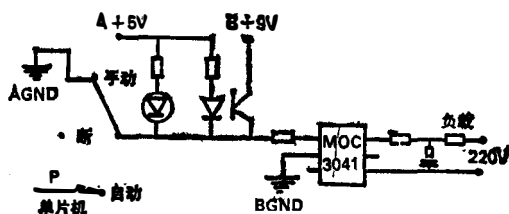


图 3 开关量输出接口

Fig.3 Switch output interface

2.3 冷风机除霜自动控制

本电脑控制器设计了两种除霜方式：淋水式及淋水与制冷剂热蒸汽联合式。除霜控制方

法设计了节能型自动除霜和指令程序除霜两种。冷风机除霜始点的选择对能耗有重要影响。我们根据对除霜始点与能耗关系的研究,确定了最佳除霜条件。冷风机的风机电流经变送器转变为频率信号,由单片机的计数引脚下输入,保证实现节能除霜自动控制。为适应不同用户的要求,本电脑控制器还设计了指令程序除霜。在电脑控制器面板上设有除霜按钮,在需要除霜时,按下该按钮,制冷装置将按预置程序进行除霜操作。除霜结束后自动恢复运行。

3 中、小型制冷装置电脑控制系统

本课题试验用制冷装置系统原理如图4所示。把压力、压差、温度、液位等控制器触点与电脑控制器相连;把电磁伐,压缩机和液泵的交流接触器线圈与电脑控制器对应接线端子相连,启动电脑控制器投入运行,即完成制冷装置电脑控制系统^[3]。

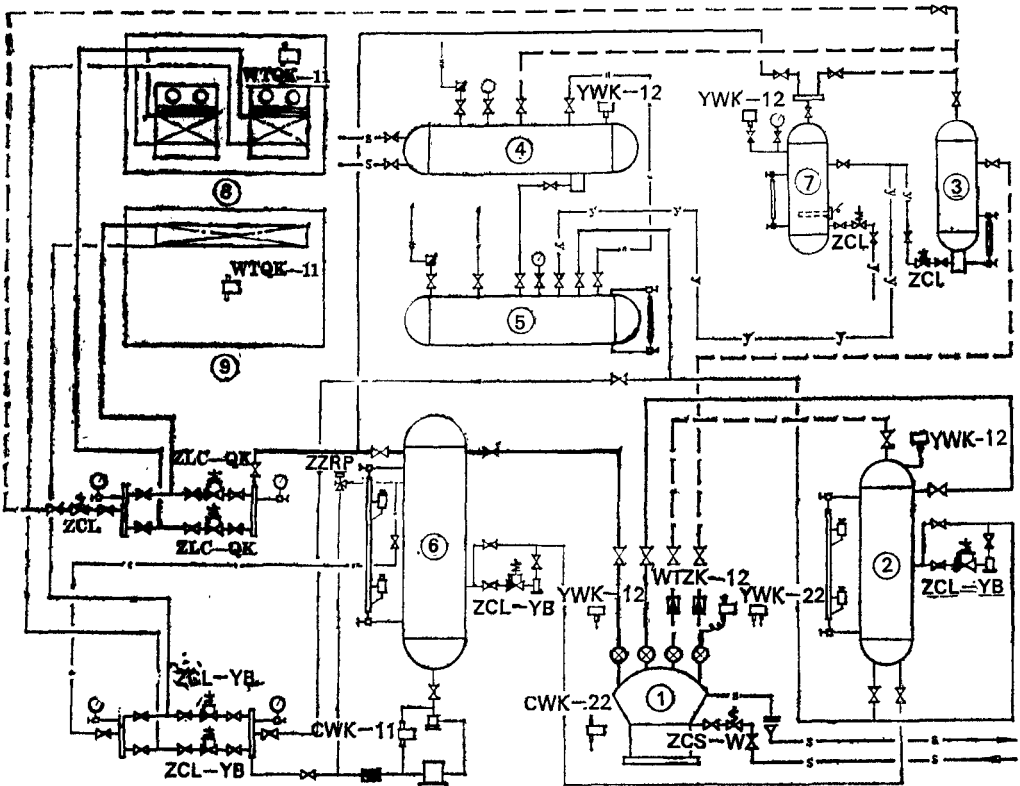


图4 试验装置系统原理图

Fig.4 Diagram for experimental installation system

1. 制冷压缩机; 2. 中间冷却器; 3. 油分离器; 4. 卧式冷凝器;
5. 贮液器; 6. 低压循环桶; 7. 贮油器; 8. 冻结间; 9. 冷藏间。

该电脑控制器的每一个执行机构都具备手动/自动切换功能。不用的设备只需把面板的对应开关置于“断”位;若用户的制冷系统与图5的试验装置不同,可使相应元件位置接线端子空着,不影响制冷装置的正常运行和控制功能。当系统运行发生故障时,电脑控制器可自动检测和保护处理。也可随时手动处理。

电脑控制器的硬件均采用接插件方式，由 1 块单片机板，2 块输入板，3 块输出板构成，便于维修。采用固态开关输出，可靠性提高。如果需要改变制冷工艺，只需修改软件，重新固化后插入控制箱内即可，不必更动线路，通用性较强^{[4](1)}。电脑控制器箱体尺寸：240mm × 150mm × 135mm，体积小巧，成本远比同功能的继电器式控制箱为低，而且避免了一般继电器控制系统重复设计、重复调试的弊病。本机以冷风机风机电流为控制信号，实现除霜始点的最优控制，进行自动除霜或指令程序除霜操作，在我国是首次尝试，取得较好的节能效果。

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ON MICROCOMPUTER CONTROL FOR ENERGY SAVE DEFROSTING SYSTEM IN REFRIGERATING INSTALLATION

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ABSTRACT This paper aims at studying the microcomputer control for the refrigerating installation of middle or small size. The schematic diagram of software design, the principle of connection line for input and output interface, the microcomputer control system for the installation and the designs of software and hardware for auto-defrost system of energy-save type were studied in the paper. The microcomputer control has the features of small dimension, high controllability, good stability and reliability, low cost, etc, and is appropriate to the self-test and real-time control of the refrigerating installation in the process of running. Hence, it will help commercialize the energy save defrosting system for the refrigerating installation by microcomputer control.

KEYWORDS refrigerating installation, microcomputer control, designs of software and hardware, auto-defrost

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综 述

FISH BIOTECHNOLOGY IN CHINA

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ABSTRACT This review summarises the recent advancement of fish biotechnology in China. By means of temperature shock and hydrostatic pressure, Chinese scientists obtained six autopolyploid and two allopolyploid fishes. Combining the induced gynogenesis with the technique of sex reversal, Chinese scientists developed a method of establishing fish inbred lines. Several nucleo-cytoplasmic hybrids were obtained by combination of nuclei and cytoplasm from different species, genera and subfamilies. A nuclear transplanted fish was also obtained from the nucleus of short-term cultured kidney cell of crucian carp, which suggested the nucleus of fish somatic cell still retained totipotency. Electric field and laser microbeam were employed to induce the fusion between fish unfertilized eggs and blastula cells and between fertilized eggs respectively, fry or larvae were obtained in these experiments. To produce fast-growing transgenic fish, Chinese scientists made a serial investigations on integration, transcription, expression and biological effects of human growth hormone gene in fish. The method of gene transfer employed by Chinese scientists included microinjection, electroporation and exposure of spermatozoa to DNA followed by insemination. So far, Chinese scientists have cloned seven fish genes, i.e., growth hormone genes of *Cyprinus carpio*, *Ctenopharyngodon idellus* and *Oncorhynchus keta*, beta-actin genes of *C. carpio* and *C. idellus*, prolactin cDNA of *Oncorhynchus tshawytscha* and antifreeze peptide cDNA of *Pseudopleuronectes yokohamae*.

KEYWORDS fish biotechnology, ploidy manipulation, nuclear transplantation, cell fusion, gene transfer, gene cloning

In the past decade, Chinese scientists paid much attention to fish genetic research. As a result, great progress has been made in fish biotechnology in China. The efforts to breed new cultural varieties with better traits promoted the rapid application of new technology in fish breeding. In the paper, some important achievements will be reviewed.

1 PLOIDY MANIPULATION

So far, Chinese scientists have obtained eight artificially induced polyploid fishes, including triploids of *Cyprinus carpio*^[17], *Ctenopharyngodon idellus*^[13], *Salmo gairdneri*^[36] and *Hypophthalmichthys molitrix*^[14], autotetraploids of *S. gairdneri*^[2] and *Aristichthys mobilis*^[28] and allotetraploids of *Carassius auratus cuvieri* × *Cyprinus carpio*^[24] and *C. carpio* × *C. idellus*^[22]. The triploids of *C. carpio* and *C. idellus* displayed higher growth rates than the corresponding diploids. According to Wu *et al.* (1979), the average weight of 5-month-old triploids of carp is more than twice that of diploids reared in the same pond^[17]. The methods usually employed in ploidy induction were temperature shock, chemical stimulation and hydrostatic pressure. Lu *et al.* (1982)^[26] tried to produce polyploid fish by nuclear transplantation. Using the autotetraploid cells of *C. idellus* as nucleus donors, they obtained the embryos of heart-beating stage^[26].

Chinese scientists have obtained the gynogenetic progeny of *C. idellus*^[15], *H. molitrix*^[15], *C. carpio*^[18], *C. auratus*^[24] and *S. gairdneri*^[38]. Liu *et al.* (1987) successfully induced the androgenesis of loach (*Misgurnus anguillicaudatus*) by nuclear transplantation^[3]. Combining artificial gynogenesis with the technique of artificial sex reversal, Wu *et al.* (1981) developed a way of establishing fish inbred lines^[18]. After two successive gynogenesis, in the second generation of gynogenesis all individuals came of a same egg. After being treated with androgen, part of individuals of second gynogenetic generation was artificially reversed into "physiological male." By mating the "physiologically male" individuals with their sisters, three inbred lines were established^[18, 31]. One of them, Red Carp 8305, was further analyzed by isozyme and transferrin electrophoresis and cross haemagglutination test. The results demonstrated that the loci controlling the transferrin, lactate dehydrogenase, malate dehydrogenase, superoxide dismutase, esterase, isocitrate dehydrogenase and red cell allotypic antigens were highly homogeneous^[20]. The result of scale transplantation suggested that the MHC (major histocompatibility complex) of Red Carp 8305 was homogenic.

2 NUCLEAR TRANSPLANTATION

Nuclear transplantation is a powerful technique in illustration of the functions of nucleus and cytoplasm as well as their relationship in development. Tong *et al.* (1963) initiated fish nuclear transplantation research in China^[32]. They demonstrated that the nuclei of fish blastula cells still retained developmental totipotency. So far, several nucleocytoplasmic hybrids have been obtained by combination of nuclei and cytoplasm from different varieties, species, genera and subfamilies (Table 1). Morphological analysis

showed that the hybrids from the nuclei of *C. auratus* and the cytoplasms of *C. carpio* were almost identical to the nucleus donors^[12], while in the hybrids from the nuclei of *C. carpio* and the cytoplasms of *C. auratus*, some features seemed to come from the cytoplasm host fish, such as the number of vertebrae. Yan *et al.* (1985) reported that the nucleo-cytoplasmic hybrid fish from the nuclei of *C. idellus* and the cytoplasms of *M. amblycephala* grew much faster than the nucleus donors and a little faster than the cytoplasm host fish and none of the hybrids was found to be dead of infective disease which is often observed in the nucleus donor fish^[41]. In most cases, the nucleo-cytoplasmic hybrids are fertile and their gonads can mature normally. Some progeny of nucleo-cytoplasmic hybrid fish have been produced by crossing with either nucleus donor fish or cytoplasm host fish.

Table 1 Nucleo-cytoplasmic hybrid fishes obtained by Chinese scientists

Nucleus	Cytoplasm	Reference
<i>C. auratus</i>	<i>C. auratus</i>	[21]
<i>C. auratus</i>	<i>C. carpio</i>	[38]
<i>C. carpio</i>	<i>C. auratus</i>	[12]
<i>C. idellus</i>	<i>M. amblycephala</i>	[41]

Liu *et al.* (1987) reported that androgenetic diploid loach (*M. anguillicaudatus*) could be produced by nuclear transplantation^[31]. The loach (♂) was first crossed with *Paramisgurnus dabryanus* (♀), then the female nuclei in the fertilized eggs were removed with grass needle and the haploid embryos were allowed to develop. At blastula stage, the haploid nuclei were transferred into enucleated eggs of *P. dabryanus*. Chromosome examination of 243 gastrula embryos indicated that 29.6% of them had duplicated chromosome number. In another experimental group, 5 adults were obtained from 769 nuclear transplanted eggs. Caudal fin chromosome examination, muscle LDH electrophoresis and morphological analysis all showed that they were androgenetic homozygous diploids.

In most fish nuclear transplantation experiments, nucleus donors were embryonic cells. Chen *et al.* (1986) reported that a nuclear transplanted fish had been produced from the subcultured blastula cell of *C. auratus*^[23]. When the fish died three years later, it was found that its sexual glands were undifferentiated. In another experiment, a sexual matured adult fish was produced from the short-term cultured kidney cell nucleus of an adult crucian carp. Based on these results, Chen *et al.* (1986) suggested that the nuclei of subcultured fish blastula and somatic cells still retained their developmental totipotency^[23]. These experiments implied that it would be possible to improve fish genetic traits by combination of manipulation of somatic cells and the technique of nuclear transplantation.

3 CELL FUSION

In China, the research on the fusion of fish cells was initiated in the 1970s. Yan, *et al.* (1984) reported that the fusion index could reach 29.5% by treating crucian carp cells ($4 \times 10^4/\text{cm}^3$) with 50% polyethylene glycol (PEG) 1000 for 1 to 2 minutes^[29]. As observed in the fusion of mammalian cells, increase in the PEG concentration will result in decrease in cell viability in the fusion of fish cells. Glycerol and DMSO (dimethylsulfoxide) have been known as the promoting reagents in PEG-mediated fusion of mammalian cells, but Yan *et al.* (1986) reported that the fusion index would reduce about 80% in the presence of only 2.5% glycerol in the fusion of fish cells^[30]. The death rate was quite high when the concentration of glycerol reached 20%. DMSO could promote the PEG-mediated fusion of fish cells, especially when the concentration of PEG was relatively low. For example, in 45% PEG 1000, 5% DMSO would increase the fusion rate by 10%, but in 50% PEG 1000, only 2%.

The fusion of fish cells can be facilitated by electric field (electrofusion). Compared with other cell-fusion techniques, electrofusion is rapid, simple and highly efficient. Liu *et al.* (1988) successfully induced the electrofusion of blastula cells of *P. dabryanus*^[5]. According to their report, the fusion rate was 46.72% while the viability rate cells was as high as 88.6%. In the same year, Yi *et al.* (1988) reported the results of the fusion between blastula cells and unfertilized eggs of several fishes^[25] (Table 2). Morphological features of the resulting fry clearly indicated that the diploid nuclei of the blastula cells had participated in the development of the fused embryos. The fate of the haploid nuclei from the unfertilized eggs was unclear. In these experiments, only 0.8% of the eggs could develop to fry stage, most embryos were abnormal, which was attributed to the damage of the donor nuclei caused by the electric field.

Table 2 Electric fusion between fish blastula cells and unfertilized eggs (% in parentheses as the ratio of the number of fry to that of blastula) *

Blastula cells	Eggs	Blastula embryos	Fry
<i>P. dabryanus</i>	<i>P. dabryanus</i>	33	6(18.2%)
<i>P. dabryanus</i> × <i>M. anguillicaudatus</i>	<i>P. dabryanus</i>	32	6(16.7%)
<i>C. carpio</i>	<i>C. auratus</i>	113	4(3.6%)

* Data source: Reference[25].

It has been known that irradiation of the contact points of cells with laser microbeam will result in the fusion of these cells. Zhang *et al.* (1988) used laser microbeam to induce the fusion of fertilized eggs of *M. anguillicaudatus*^[27]. The results showed that

most fused eggs could continue to cleave. A few of them could develop to larval stage. Because the laser microbeam can be precisely oriented and the irradiation time and points can be easily controlled, the damage to the cells is very little. This is an obvious advantage of the method.

4 GENE TRANSFER

Chinese scientists have made a serial investigations on the possibility of producing fast-growing transgenic fish. According to Zhu *et al.* (1985, 1989), the human growth hormone (hGH) gene, which had been microinjected into the fertilized eggs of fish, could replicate in several physical forms during early embryonic stages^[8,42]. Amplification of the exogenous DNA sequences reached peak at blastopore-sealing stage. After tail-budding stage, the copy number of these sequences reduced. More of them were detected as macromolecules. After blood-circulating stage, almost all of the detected exogenous sequences co-migrated with the cellular total DNA. Some of these sequences could be detected in macromolecular form in 50-day-old fish. Southern blot results suggested that they had been integrated into the host DNA, probably at late embryonic stages.

Zhu *et al.* (1986) reported that some individuals of transgenic loach containing mouse MT-1 promoter controlled hGH gene grew significantly faster than the control group^[7]. At the age of 14 days, over 10% of the transgenic group were 1.5 times larger than the control group, which was rather uniform in size. At the age of 43 days, the average weight of 12 individuals in the control group was 35.1 mg (from 25 to 46 mg), while in the putative transgenic group, there were two larvae weighing 160 mg and 120 mg, i. e., 4.6 and 3.4 times that of the average weight of the control group respectively. This is the first report on the growth-promoting effect of hGH gene in transgenic fish. Zhu *et al.* (1989) reported that the transcripts of the MT-1-hGH transgene could not be detected until gastrula stage in transgenic crucian carp^[8]. The hGH could be detected in both fry (35 days) and adults (913 days), but its concentration was higher in fry than in adult. It was observed that the growth promoting effect of the hGH gene was more prominent in early developmental stages in transgenic crucian carp (Xu *et al.*, 1991).

Yu *et al.* (1989) studied the fate of cytoplasmically injected DNA in fish fertilized eggs during embryogenesis^[11]. It was observed that neither circular nor linear DNA would degrade rapidly. They could be detected at least at tail-budding stage (60 to 70 hours after injection). The injected circular DNA was rescued from the blastula cells. Southern blot results suggested that only linear DNA sequences might have been integrated into the host DNA. In another approach to transfer genes into fish, Wang *et al.* (1991) injected exogenous DNA sequences into the germinal vesicle (GV) of goldfish

oocytes^[39]. Then the injected oocytes were incubated to mature and inseminated with fresh sperm. Dot blot analysis of the resulting fish (from 2-month-old to adult) showed that 18.6% (30 of 161) were positive. Southern blot analysis of one dot-blot positive fish showed that the foreign DNA sequences had been integrated into the fish genome.

Besides microinjection, two other methods of gene transfer were used by Chinese scientists. Xie *et al.* (1989) reported that 10% dot-blot positive fish (1-month-old) could be obtained with electroporation^[39]. Shen *et al.* obtained transgenic fish by exposing spermatozoa to DNA followed by fertilization^[36].

Although it is now possible to change the traits of fish by the gene transfer technique. Unfortunately only a very limited number of the genes which can be used for this purpose have been cloned. Liu *et al.* (1991) recently reported that the transfer of a certain gene without previous cloning of it was feasible in fish^[4]. The total DNA of common carp was introduced into the eggs of red crucian carp by microinjection and exposure of spermatozoa to the DNA followed by fertilization. They observed that a small portion of the resulting fish expressed the black pigments of common carp in both experimental groups. This method should be useful in the improvement of multiple-gene-controlled traits of fish.

5 GENE CLONING

So far, Chinese scientists have cloned seven fish genes (Table 3). Although the hGH gene works well in fish, fish originated growth hormone genes were better candidates for commercial production of fast-growing fish. For this purpose, three fish growth hormone genes have been cloned.

Mouse MT-1 promoter has been used by many researchers to express novel genes in fish. Shen *et al.* (1990) reported that the promoter of SV40 early gene could direct the expression of bacterial CAT reporter gene in grass carp CK cells^[10]. To isolate fish endogenous strong promoter, Zhu *et al.* (1990) cloned the beta-actin genes of grass carp and common carp^[9].

Table 3 The fish genes cloned by Chinese scientists

Gene	Species	Reference
Growth hormone	<i>C. carpio</i>	[9]
Growth hormone	<i>C. idellus</i>	[9]
Growth hormone	<i>Oncorhynchus keta</i>	[16]
Beta-actin gene	<i>C. carpio</i>	[9]
Beta-actin gene	<i>C. idellus</i>	[9]
Prolactin cDNA	<i>O. tshawytscha</i>	[11]
Antifreeze peptide cDNA	<i>Pseudopleuronectes yokohamae</i>	[35]

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